

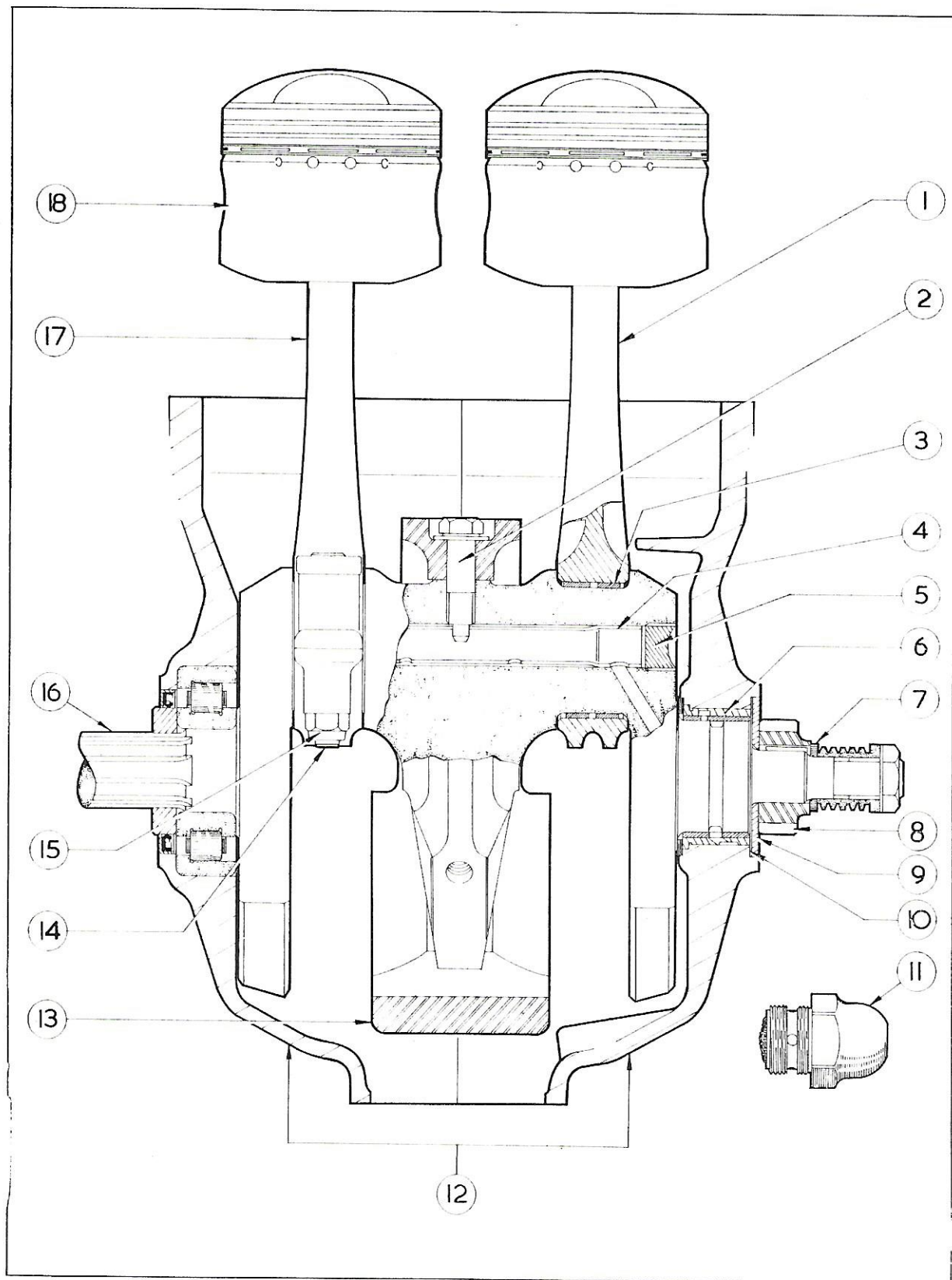


Plate 23

A70 MODEL

Except for the following, all other items are as A65 Lightning

Key No.	Spares No.	Description	Per Set
1	71-2677	Connecting rod — right	1
2	71-2691	Bolt — flywheel to crankshaft	3
3	71-2692	Shell bearing — connecting rod big-end (standard)	4
3	71-2693	Shell bearing — connecting rod big-end (.010" undersize)	4
3	71-2694	Shell bearing — connecting rod big-end (.020" undersize)	4
3	71-2695	Shell bearing — connecting rod big-end (.030" undersize)	4
4	71-2683	Tube — crankshaft sludge trap	1
5	71-2682	Plug — crankshaft sludge trap tube	1
6	71-2697	Bush — crankshaft (standard)	1
6	71-2699	Bush — crankshaft (.010" undersize)	1
6	71-2701	Bush — crankshaft (.020" undersize)	1
7	71-2704	Washer — oil pump drive pinion	1
8	71-2689	Pinion — crankshaft	1
9	71-2681	Thrust washer — crankshaft	1
10	71-2684	Shim — crankshaft (.003")	as reqd.
10	71-2685	Shim — crankshaft (.005")	as reqd
10	71-2686	Shim — crankshaft (.010")	as reqd.
11	71-2210	Oil pressure release valve	1
12	71-2713	Crankcase complete with fixed fittings	1
13	71-2687	Flywheel	1
14	71-2690	Bolt — connecting rod	4
15	60-3761	Nut — connecting rod bolt ($\frac{5}{16}$ " UN.F.)	4
16	71-2669	Crankshaft	1
17	71-2673	Connecting rod — left	1
18	71-2710	Piston complete (standard)	2
18	71-2884	Piston complete (.020" oversize)	2
18	71-2885	Piston complete (.040" oversize)	2
	71-2708	Crankshaft and flywheel assembly	1
	71-2706	Engine and gearbox unit complete, less carburetter and exhaust system	1
	68-3089	Gearbox sprocket (21 teeth)	1
	68-0686	Distance piece — engine sprocket	1
	60-3728	Transfer — sidecover	2